

PRODUCT:

Steeda S650 Spoiler PART NUMBER:

10-1015-1012

APPLICATION 2024 Ford Mustang

NOTES:

PARTS LIST:



Package includes:

- 1. Steeda Spoiler
- 2. 3 x foam double-sided adhesive pads
- 3. 6 x 6mm studs
- 4. 6 x 6mm nuts
- 5. 2 x 6mm Bolts
- 6. 2 x Washer

Tools required

- 1. 10 mm Deep Socket
- 2. 7 mm Socket
- 3. Plastic Trim Tools
- 4. Pry bar
- 5. Masking Tape
- 6. High-Strength Fishing Line
- 7. Paint pen
- 8. Soapy water





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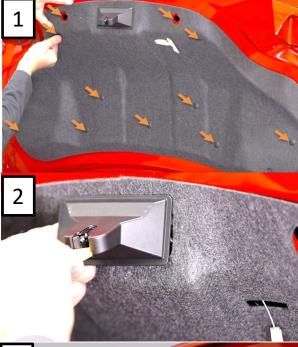
NOTES:

Removal of the factory spoiler:

- 1. Open the trunk, start by removing the two rubber stops. Using a trim tool, remove all the plastic clips that hold the deck lid panel in place. See Figure 1.
- 2. Use a flathead or trim tool to release the plastic surround on the trunk latch, Feed the emergency release through the panel so it can be removed. See Figure 2.
- 3. Remove the two rubber covers on each end, and using a 10mm socket, remove the two bolts. See Figure 3. **NOTE:** Carefully loosen these bolts. Tilting the trunk down will help you remove them, so they do not fall into the trunk
- 4. Use some masking tape around the factory spoiler and deck lid to protect the paint. Remove the factory spoiler adhesive using high strength fishing line. Some plastic wedges and soapy water makes this process easier and faster. See Figure 4. NOTE: pull up with the fishing line as to not damage the paint on the factory deck lid.
- 5. After removal of the factory spoiler, carefully remove the adhesive from the plastic module. See Figure 5.
- 6. Open the trunk, remove the 5 nuts using 10mm magnetic socket if possible. **NOTE:** Be carful removing the fasteners. See Figure 6.
- 7. Remove the two smaller bolts on each end using a 7mm socket. Close the trunk and carefully pry and unclip the factory spoiler module away from the trunk. See Figure 7.
- 8. Once removed, the backup camera wiring must be disconnected. Unclip the harness from the panel and disconnect it. There are series of T-15 screws securing both the camera module and plastic shroud. Carefully remove the backup camera and plastic shroud. See Figure 8.

















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Installation of the Steeda spoiler:

- 1. Start the provided 6mm studs into Steeda spoiler. Masking the middle portion of factory spoiler module. Install module back on the decklid and tape off the top of the module where drilling is required. Use a paint pen on the center studs to mark their exact location on the tape. Then carefully line up the front of the spoiler with that panel gap between the decklid and spoiler module. When its properly lined up, press it down to make the mark. See Figure 9.
- 2. Drill the holes where the paint marks appear. As always, measure twice, drill once. Once the pilot holes are made, clean and redrill the hole. Keep test fitting and make small adjustment as needed. See Figure 10.
- 3. Repeat the process and mark the furthest studs from each end. Press the spoiler and make the mark on the module.

 Drill the pilot hole on either side. When completed, remove the tape and the spoiler module. See Figure 11 & 12.
- 4. Use red Loctite on the inner 4 of the provided 6mm studs and reinstall them to the spoiler. (two in the middle, and the inner two on each end). Using the Steeda provided double-sided foam pads, secure them to the spoiler. Make sure they are orientated correctly. See figure 13 & 14.
- 5. Get the spoiler module and use the studs to align and install it to the spoiler. Use the Steeda provided nuts on the studs and tighten. Only 4 studs and 4 nuts should be used at this time. Get the plastic shroud secured in place. The backup camera can be reinstalled. Reinstall the spoiler module onto the trunk.
- 6. Steeda suggests using a hole saw to enlarge the underside of the trunk enough to get a socket in, so it will make easier to install Steeda provided 10mm nuts. See Figure 15.
- 7. Reinstall the carpet panel back into the trunk and repeat the process. See Figure 16.

















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