

Front Chassis Brace Installation Instructions

Required Tools:

- Ratchet and Sockets – 21mm, 3/4"
- Wrenches – 3/4"
- Jack and jack stands

Installation:

1. Lift vehicle and support using jack stands under the frame rails
2. Remove both front wheels and tires.
3. Using a **21mm** socket, remove both lower control arm bolts as shown in **IMAGE 1**.
4. Drop the supplied spacers through the top of the subframe as shown in **IMAGE 2**.



5. Position the brace up into place and re-insert the lower control arm bolts as shown in **IMAGE 3**. Do not tighten yet.

NOTE: *Aligning these bolt holes may require help from a second person to pull out on the hub/rotor assembly while inserting the bolt.*



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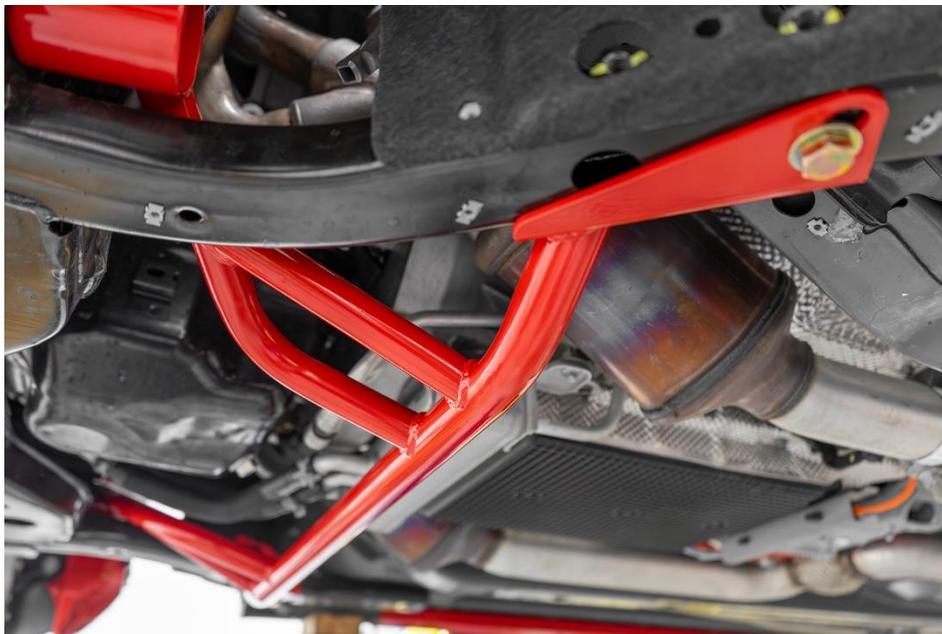
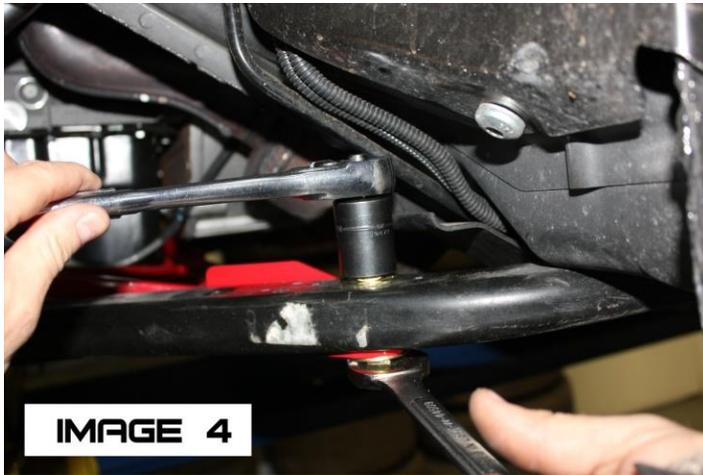
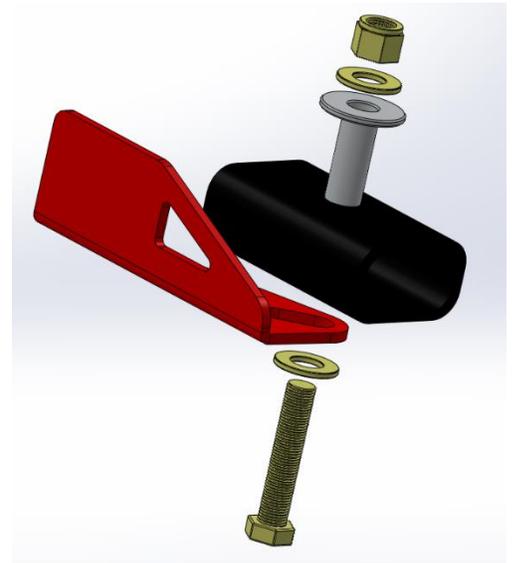
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6. Place one of the provided $\frac{1}{2}$ " washers over the $\frac{1}{2}$ " x 2.75" bolts. Insert the $\frac{1}{2}$ " bolts (from the bottom) into the rear mounting holes. Thread a lock nut onto the bolt. Duplicate for the other side.
7. Tighten the front bolts first. Torque to **184 ft lbs**
8. Tighten rear bolts to **90 ft lbs** using a $\frac{3}{4}$ " wrench and socket.

IMAGE 4

9. Re-install wheels/tires and lower vehicle.



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