



WARNING!

If any part of this installation seems beyond your level of installation experience, please seek the help of a certified professional.

Before installing the Drake Muscle Cars 2019+ Camaro Dive Planes, please read through the installation procedure and verify that all parts are present, including the supplied hardware. If any items are missing, please contact Holley Performance at (866) 464-6553.

ITEMS INCLUDED:

- · 2 Dive Planes
- · 2 Mounting Brackets
- · 2 Phillips Head Screws
- · 2 Nylock Nuts
- · 2 Pieces of Additional Adhesive

TOOLS NEEDED:

- Ratchet
- T15 Torx Bit or Torxdriver
- 7mm Socket
- · Phillips Screwdriver
- · Masking Tape
- **1.** Clean the mounting area thoroughly, be sure to remove any wax or coatings that may be on the paint to ensure adhesion.
- **2.** Park vehicle on a level surface and ensure the wheels turned completely to one side, turning the opposite direction of the side of the vehicle you will be working on.
- **3.** Using the T15 Torx bit, remove the wheel liner screws located near the air duct on the front side of the front wheel arch.









BEFORE INSTALLING

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- **4.** Peel back the wheel liner with one hand to access the hardware connecting the front fascia to the front fender. Using the 7mm socket attached to a ratchet, remove this bolt. (**Figure 1 and 2**)
- **5.** Once the bolt is removed, carefully but firmly pull the corner of the front fascia away from the fender until it pops out. **(Figure 3)**
- **6.** Rest the bracket into the recessed area **(Figure 4)** ensuring the hole in the fascia and the hole in the bracket are aligned.
- **7.** While holding this bracket in place, pop the corner of the fascia back into place. (**Figure 5**)
- **8.** Loosely reinstall the 7mm bolt through the fascia and bracket and into the fender, leaving the bracket loose enough to adjust into place in later steps.
- **9.** On the Dive Plane, peel approximately 1" of the red adhesive backing away, folding it over the top surface of the Dive Plane and tape into place with masking tape for access in later steps.
- **10.** Place Dive Plane against front fascia, resting the cutout portion indicated in **Figure 6** against the corresponding shape on the lower grille area.
- **11.** Hold Dive Plane in place while inserting Phillips head screw through dive plane and bracket. Holding the nut between your fingers, thread nut onto screw a 1-2 turns. Do not tighten completely at this point.
- **12.** With the Dive Plane loosely installed onto bracket, adjust placement of Dive Plane until the gap between the fascia and the part is minimized and the bracket sits flush to the body.
- **13.** With Dive Plane aligned to fascia, pull tape backing from upper mounting tab and press the part onto the car firmly to adhere taped sur-

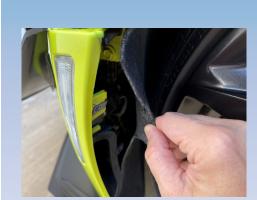


Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



Figure 6

faces to fascia. Hold in place for up to 10 seconds to ensure adhesion.

- **14.** While holding the freshly taped area to the vehicle, align front of dive plane allowing approximately 1/2" space between the innermost edge and the lower grille. **(Figure 6)**
- **15.** Once aligned, peel remaining tape backing from the lower mounting tab and press against fascia, holding in place for 10-15 seconds.
- **16.** After checking that the bracket is still flush to the body, tighten screw from Step 11 while holding nut in place **with your fingers**. Be careful not to over tighten the screw to avoid damaging the part.
- **17.** Tighten 7mm bolt from Step 4, connecting front fender to fascia while applying pressure against fascia to avoid misalignment of panels.
- **18.** Reinstall fender liner screws from Step 3.
- **19.** Repeat these steps on other side.

Optional:

20. In some instances, the innermost corners of the Dive Planes may rest closely against the paint of the front fascia. If it looks like rubbing may occur, an additional piece of adhesive (included) can be installed to give additional clearance.



Drake Muscle Cars

Customer Service – 1 (877) 712-0002 Tech Support – 1 (866) 464-6553

Monday - Friday 8AM - 10PM CST Saturday 8AM - 2PM CST

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