INSTALLATION INSTRUCTIONS
STILLEN Spoilers

Materials supplied:
1. Front spoiler
2. Basic hardware package with sheet-metal screws and bolts/nuts included, not all items may be needed (consult your body shop with any questions on installation)
3. Double-sided tape (if necessary)

Equipment needed:
1. Assorted sockets and wrenches
2. +,- Screwdriver
3. Rivet gun and/or Drill motor and assorted drill bits



WARNING:
IF YOU ARE NOT EXPERIENCED IN THE AREA OF BODY REPAIR WE STRONGLY URGE THAT YOU REFER THIS INSTALLATION TO YOUR BODY SHOP.

NOTE: Preparation of the urethane surfaces to be painted is important to achieve proper fit and finish. However, these components are flexible and attention should be paid to the type of paint chosen for these applications.

NOTES ABOUT INSTALLATION, CLEANING, AND PAINTING

Pre-fit all pieces to the vehicle. Once you are assured that you have the right aero kit you may proceed. If you don't please call *STILLEN* right away. We highly recommend using masking tape anywhere the aero kit pieces may be touching the vehicle body to prevent scratches during the pre-fit.

A. Item is best installed when vehicle is supported on jackstands at all four corners, with the wheels removed.
B. Do any sanding, filing, or spacing necessary (before painting) for a clean tight fit. Spending the extra time now will assure you of a perfect "factory" installation.
C. After the pieces have been painted make sure that the areas where double-sided tape is applied (normally supplied by the body shop) do not have overspray. The surface should be urethane (black) and nothing else.

Painting urethane.

Urethane components require a special cleaning and painting procedure to obtain a proper finish. Once the urethane components have been properly pre-fitted CLEAN AND SCRUB THEM! Using plenty of hot water, plenty of scouring powder (like AJAX® or COMET®) and a #7447 Scotch Brite® pad. Scrub each piece thoroughly until there are no shiny spots. Scrub all surfaces especially the backside top sections that will be against the body. You will be applying double sided tape to this area so clean and sand it! The goal is to achieve an even dull finish on all surfaces to be painted. After you've finished scrubbing the parts completely repeat the procedure one more time. If this is not done properly the paint will not stick!

Any automotive primer will provide excellent adhesion to the part if the surface is properly prepared, however, we do not recommend using lacquer primer on urethane components due to its rigidity. Elastomeric or acrylic primers can be used but elastomeric primers, due to the flex agent added, are preferred over acrylic primers. Light sanding is recommended after primer has dried and before final color painting.

On all the *STILLEN* aero kits the preferred procedures are:

A. Pre-fit, sand, and shape.
B. Paint
C. Install

Instructions:

1) Some front spoilers are generally designed to fit under stock bumpers. If this is what you have:
   a.) Remove the front bumper.
   b.) Place the bumper upside down on the floor.
   c.) Align your *STILLEN* spoiler onto the bumper.
   d.) Clamp in place using spring clamps, c-clamps, or other suitable device that will not damage the spoiler.
   e.) Drill mounting holes in spoiler using the bumper mounting holes as your template.
   f.) Bolt in place to ensure proper alignment.
2) Disassemble spoiler and bumper. Sand and prepare spoiler for painting.